

3309

1. 基本物性 BASIC PROPERTIES

主要成分 Composition

碳酸二甲酯 Dimethyl carbonate	15-35%
烃类溶剂 Hydrocarbon solvent	15-35%
乙酸乙酯 Ethyl acetate	10-30%
合成树脂 Synthetic Resin	24-28%

外观: 黄色粘稠液

Appearance: Yellow viscous liquid

固成份 Solid content: 25-29 %

粘度 Viscosity (25°C) : 4500-6500 cps

保存期限: 12 个月

Shelf life: 12 months

2. 用途 APPLICATIONS

3309 为无甲苯黄胶, 用于制鞋行业。

3309 is a toluene-free Chloroprene Rubber Type Adhesive for shoes making.

3. 特性 PROPERTIES

适用于鞋厂攀帮, 针车, 折边和箱包厂贴合折边。

Suitable for lasting, lamination and edge-folding at shoe and luggage manufacturing.

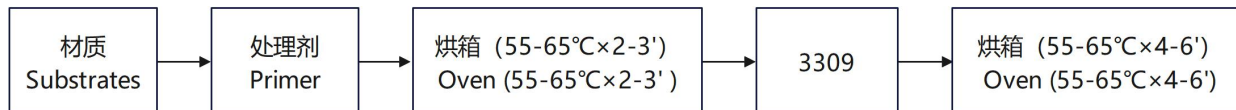
初期接着力好。

Shows good initial strength.

开放时间长, 耐黄变达 3.5 级以上。

Long tack time, excellent yellowing resistance performance (over 3.5degree).

4. 流程 APPLICATION PROCESS



清洁鞋材表面，必要时请处理鞋面和鞋底，干燥后刷胶。

Clean surface and/or apply primer to upper and sole if necessary. Apply adhesive.

干燥时间: 55-65°C × 4-6 分钟, 压合。

Drying time: 55-65°C × 4-6 min. Pres.

以上操作条件仅供参考，应视生产线实际条件而调整。

The above condition is for reference only. The actual conditions should be set and adjusted according to the actual production facilities.

5. 注意事项 PRECAUTIONS

易燃液体。禁止明火。

Highly flammable liquid. No open flames.

使用后盖紧容器。

Close the container air tight after use.

储存于阴凉干爽的地方 (5-40°C)。

Store at dry and cool place with good ventilation. Make sure the temperature is between 5-40°C.

详细资料请参考 MSDS。

Please refer to MSDS for more details.

6. 包装规格 PACKING

铁桶: 15 公斤/桶。

Tin: 15 kg/tin.